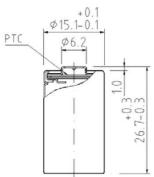
SPECIFICATIONS CR2

LITHIUM BATTERY

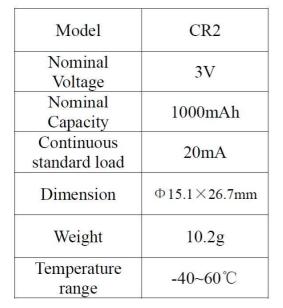


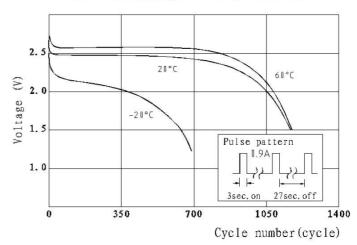
DIC	+0.1 \$\phi\$15.1-0.1 \$\varphi\$6.2	
PTC	Ø6.2	
	,500	0.3
		26.7-0

3. 0				
2.5		2	0°C	61°C
2. 5 ese 100				
1. 5	-4	.0°C -	-2 0°C	
0	250	500	750	1000 (mAh)

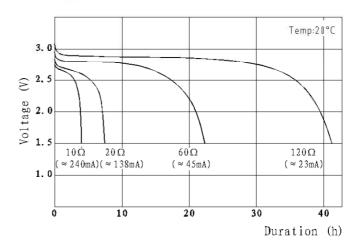
Temperature characteristics(20mA)

Pulse discharge characteristics





Typical discharge characteristics



SPECIFICATIONS CR2

Model Number : CR-2
 Nominal Voltage : 3 V
 Nominal Capacity : 1000 mAh

(Nominal capacity is based on standard

drain and cutoff Voltage down

to 2.0V at $25\pm5^{\circ}$ C)

4. Standard Discharge Current : 20 mA 5. Max. Continuous Discharge Current : 1000 mA

6. Construction

6.1 Appearance, Dimensions : There shall be no noticeable deformation.

The dimensions shall be according to the

attached drawings.

6.2 Weight : Approx. 10.2g

7. Performance

7.1 Open Circuit Voltage : Min. 3 V

7.2 Duration 1. (at $20\pm2^{\circ}$ C)

7.2.1 Pulse Discharge Conditions : Population Mean ≥ 1100 cycles

Pulse Current : 900 mA

One Cycle : 3 seconds on, 27 seconds off

Cut Off V. : 1.55 V

7.3 Duration 2. (at $-20\pm2^{\circ}$ C)

7.3.1 Pulse Discharge Conditions : Population Mean ≥ 600 cycles

Pulse Current : 900 mA

One Cycle : 3 seconds on, 27 seconds off

Cut off V. : 1.2 V

7.4 Temperature Range : Discharge -40 to $60^{\circ}\mathrm{C}$

Storage −40 to 75°C

7.5 Leakage Resistance : The battery shall not show leakage or

salting which harms performance.

8. PTC (Positive Temperature Coefficient) Device Performance

8.1 Appearance : There shall be no noticeable deformation

and/or scratches.

8.2 Resistance : The resistance shall be between 10 to 70

 $m\Omega$ (no load).

When 5 A flows, the resistance shall be

more than 10 Ω before 80 seconds.

9. Test Conditions, Measuring Instruments and Measuring Methods

9.1 Test Conditions

: If not otherwise specified,

Temperature : $25\pm5\,^{\circ}$ C Humidity : $65\pm10\%$

SPECIFICATIONS CR2

9.2 Measuring Instruments

i) Volt Meter : Internal Impedance : More than 1M Ω

Accuracy : Less than 0.25%

ii) Caliper : Accuracy ; less than 0.25%

iii) Balance : Sensitivity ; More than 100 mg

9.3 Measuring Method

i) Outer Dimensions : This shall be measured with the caliper

described in Item 9.2 ii).

ii) Weight : This shall be measured with the balance

described in Item 9.2 iii).

iii) Appearance : Deformation or tarnish shall be visually

checked.

iv) Open Circuit Voltage : This shall be measured with the volt

meter described in Item 9.2 i).

v) Operating Time (Duration) : Operating time shall be measured with

cycles until terminal voltage reaches

the specified cut-off voltage.

vi) Vibration Resistance : Amplitude ; 2 mm

Number of Vibrations : 1000 rpm.

Directions ; X, Y, Z

Time; 30 minutes in each direction

vii) Leakage Resistance : Heat cycle test

Leakage, appearance and outer dimensions

shall be checked after 10 cycles according to MIL-STD-202E-106D.

The battery shall be kept in a dry place. It should not show any dew point

when stored in this condition.

10. Precautions for use

- 1) A battery shall not be stored at temperatures in excess of 45℃. Storage at less than 30℃ is recommended. Storage at less than -40℃ can deform the plastic parts and may cause a leakage. To prevent self-discharge caused by corrosion, or decrease of insulation, humidity during storage shall be less than 70%.
- 2) The battery has an explosion resistant construction. But the following cautions should be taken, because combustible materials such as lithium metal and organic electrolyte are contained in the battery.
 - * Do not short circuit.
 - * Do not dispose in fire.
 - * Do not charge.
 - * Do not disassemble.
- 3) Keep away from heat sourse of flame.
- 4) The battery shall not be washed by ultrasonic wave washer.